

# MgB<sub>2</sub>線実用化のための基礎開発

低温センター基礎開発報告会

2007.06.01

鈴木敏一

# 2005~2006

- 原料微粒子化で充填率向上の検討
  - サブミクロン粒子化->Jc向上の例
  - ナノ粒子の焼結温度低下
    - B Tmp=2579°C, Tbp=3931°C
  - 表面酸化物層の影響が大きい
- 低酸素分圧での原料粉品質の向上検討
  - 原理的には高温で還元可能
  - 極低酸素分圧雰囲気を作れば低温でも還元可能
  - ジルコニアセラミックスを使った酸素ポンプ応用
    - $p_{O_2} \sim 10^{-24}$  atom @ 800°Cの真空炉

# MgB<sub>2</sub>の超伝導性発見

AIB<sub>2</sub>型構造を持つ金属間化合物として既知の物質であったが2001年に  
青山学院大グループが転位温度39Kの超伝導物質であることを発見した  
(Nature 410 (2001) 63)

1911 Kammering Onnes  
Hg 4.2K

MgB<sub>2</sub>以前の金属間化合物  
最高T<sub>c</sub>=23K Nb<sub>3</sub>Ge

1986 Bednorz and Muller  
LaBaCuO 非BCS

BCSの壁 T<sub>c</sub><30K ?

MB<sub>2</sub>化合物の超伝導特性  
は多く調べられていた

1970 Cooper  
M=Y, Zr, Nb, Mo  
NbB<sub>2</sub> 3.87K, Mo<sub>0.87</sub>B<sub>2</sub> ~11K  
1979 Leyarovska  
M=Ti, Zr, Hf, V, Nb, Ta,  
Cr, Mo

## letters to nature

By making the rotating wave approximation<sup>10</sup>, we find equations with analytic solutions for the resonant case. The conductivity induced by a rectangular pulse of duration  $\tau$  is taken to be proportional to  $(1-\rho_1(\tau))$ , where the total number of donors excited out of the ground state at the end of the terahertz pulse. The solid curves in Fig. 3a are a least-squares fit of the data to this analytic solution. The fitted curves reproduce the essential features of the data.

The inset in Fig. 3a shows the Rabi frequency and damping rates extracted from the fits as a function of  $E_{\text{THz}}$ . If we assume a dipole matrix element of 10 meV, then the Rabi frequency at a terahertz field of  $3.1 \times 10^9 \text{ V m}^{-1}$  is predicted to be  $4.7 \times 10^3 \text{ rad s}^{-1}$ , well within experimental error of the observed value. The fitted Rabi frequency increases roughly linearly with  $E_{\text{THz}}$ , but with a non-zero intercept. The magnetic field was tuned to be resonant at the highest  $E_{\text{THz}}$ . The non-zero intercept is consistent with the detuning that results from the shift in the resonance frequency with  $E_{\text{THz}}$  (see Fig. 3b).

We calculated the curves in Fig. 4b by fitting the model parameters with a fit to the on-resonance curve, and varying only the detuning for the off-resonance curves. The frequency of the oscillations in the theoretical curves increases with increasing detuning, while the amplitude decreases, as observed in the experiment; however, we note that the amplitude decreases much more quickly with detuning in the experiment.

The mechanisms that damp the observed Rabi oscillations are extrinsic to the model qubits, and much faster than predicted intrinsic decoherence. The value of the dephasing rate  $\gamma_2$  at the lowest terahertz field is, within experimental error, the same as that obtained from the linear spectra,  $60 \times 10^3 \text{ s}^{-1}$ . This regime is inhomogeneously broadened by a background disorder potential<sup>11</sup>. As the terahertz field is increased, the inset in Fig. 3a shows  $\gamma_2$  and  $\gamma_3$  increasing, consistent with a photoionization process that couples the  $2p^1$  state to a higher excited state. Intrinsic decoherence of motional states of hydrogenic impurities is expected to be limited by very weak coupling to acoustic phonons<sup>12-15</sup>. From table III of ref. 23, the contribution of acoustic-phonon coupling to the line-width (full-width at half-maximum, FWHM) of the  $1s-2p$  ( $m=0$ ) transition at zero magnetic field is predicted to be  $\approx 10^{-22} \text{ (} \hbar^2 \mu \text{a}^2 \text{V}^{-2} \text{)} = 0.2 \mu\text{eV}$  (where  $E = 8.6 \text{ eV}$  is the deformation potential,  $a = 10 \text{ \AA}$  is the Bohr radius,  $\rho = 5,300 \text{ kg m}^{-3}$  is the density, and  $v = 3,700 \text{ m s}^{-1}$  is the velocity of sound, corresponding to an intrinsic decoherence rate  $\gamma_2 \approx 2 \times 10^8 \text{ s}^{-1}$ ). Such decoherence rates, more than 1,000 times slower than typical Rabi frequencies measured here, would enable more complex manipulations of the model qubits. Future experiments will attempt to measure the intrinsic decoherence time of  $2p$  ( $m = -1$ ) hydrogenic donor states, which are well below the continuum and hence robust to ionization by photons and phonons. □

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We thank D. K. Ferry and C. Scanlon for assistance with experiments, and C. J. Weinberger, D. D. Awschalom, and A. Imamoglu for critical readings of the manuscript. This work was supported by the ARO, the ONR/McDonald Free-Electron Laser Program, the NSF, and Sun Microsystems.

Correspondence and requests for materials should be addressed to M.S.S. (e-mail: shalunov@physics.ucsb.edu).

## Superconductivity at 39 K in magnesium diboride

Jun Nagamatsu<sup>1</sup>, Herimasa Nakagawa<sup>1</sup>, Takahiro Muranaka<sup>1</sup>, Yoji Zenitani<sup>1</sup> & Jun Akimitsu<sup>2</sup>

<sup>1</sup>Department of Physics, Aoyama-Gakuin University, Kitasatoji, Setagaya-ku, Tokyo 157-8572, Japan  
<sup>2</sup>CREST, Japan Science and Technology Corporation, Kawaguchi, Saitama 332-0012, Japan

In the light of the tremendous progress that has been made in raising the transition temperature of the copper oxide superconductors (for a review, see ref. 1), it is natural to wonder how high the transition temperature,  $T_c$ , can be pushed in other classes of materials. At present, the highest reported values of  $T_c$  for non-copper-oxide bulk superconductivity are 33 K in electron-doped Cs<sub>3</sub>Rb<sub>2</sub>Cu<sub>2</sub> (ref. 2), and 30 K in Ba<sub>1-x</sub>K<sub>x</sub>BiO<sub>3</sub> (ref. 3). Hole-doped Cu<sub>2</sub> was recently found<sup>4</sup> to be superconducting with a  $T_c$  as high as 52 K, although the nature of the experiment meant that the supercurrents were confined to the surface of the Cu<sub>2</sub> crystal, rather than probing the bulk. Here we report the discovery of bulk superconductivity in magnesium diboride, MgB<sub>2</sub>. Magnetization and resistivity measurements establish a transition temperature of 39 K, which we believe to be the highest yet determined for a non-copper-oxide bulk superconductor.

The samples were prepared from powdered magnesium (Mg 99.99%) and powdered amorphous boron (B<sub>2</sub> 999%) in a dry box. The powders were mixed in an appropriate ratio (Mg/B = 122), ground and pressed into pellets. The pellets were heated at 973 K

## letters to nature

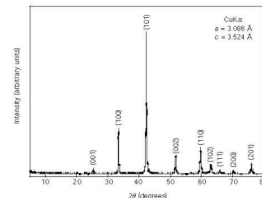


Figure 1 X-ray diffraction pattern of MgB<sub>2</sub> at room temperature.

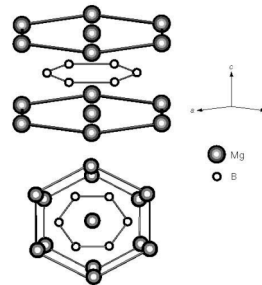


Figure 2 Crystal structure of MgB<sub>2</sub>.

under a high argon pressure, 196 MPa, using a hot isostatic pressing (HIP) furnace (O.Dr.HIP, Kobe-eco) for 10 hours. Powder X-ray diffraction was performed by a conventional X-ray spectrometer with a graphite monochromator (RINT-2000, Rigaku). Intensity data were collected with CuK $\alpha$  radiation over a  $2\theta$  range from  $5^\circ$  to  $80^\circ$  at a step width of  $0.02^\circ$ .

Figure 1 shows a typical X-ray diffraction pattern of MgB<sub>2</sub> taken at room temperature. All the intense peaks can be indexed assuming an hexagonal unit cell, with  $a = 3.086 \text{ \AA}$  and  $c = 3.524 \text{ \AA}$ . Figure 2 shows the crystal structure of MgB<sub>2</sub> (ref. 5), of which the space group is  $P6/mmm$  (no.191). As shown in Fig. 2, the boron atoms are arranged in layers, with layers of Mg intercalated between them. The structure of each boron layer is the same as that of a layer in the graphite structure: each boron atom is here equivalent from three other boron atoms. Therefore, MgB<sub>2</sub> is composed of two layers of boron and magnesium along the  $c$  axis in the hexagonal lattice.

Magnetization measurements were also performed with a SQUID magnetometer (MPMSR-Quantum Design). Figure 3 shows the magnetic susceptibility ( $\chi = M/H$ , where  $M$  is magnetization and  $H$  is magnetic field) of MgB<sub>2</sub> as a function of temperature, under

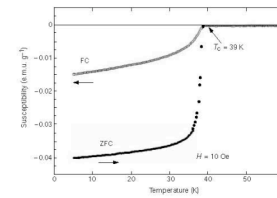


Figure 3 Magnetic susceptibility  $\chi$  of MgB<sub>2</sub> as a function of temperature. Data are shown for measurements under conditions of zero field cooling (ZFC) and field cooling (FC) at 10 Oe.

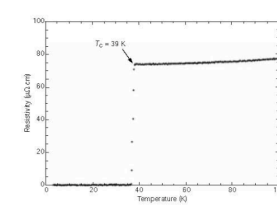


Figure 4 Temperature dependence of the resistivity of MgB<sub>2</sub> under zero magnetic field.

conditions of zero field cooling (ZFC) and field cooling (FC) at 10 Oe. The existence of the superconducting phase was then confirmed unambiguously by measuring the Meissner effect on cooling in a magnetic field. The onset of a well-defined Meissner effect was observed at 39 K. A superconducting volume fraction of 49% under a magnetic field of 10 Oe was obtained at 5 K, indicating that the superconductivity is bulk in nature. The standard four-probe technique was used for resistivity measurements.

Figure 4 shows the temperature dependence of the resistivity of MgB<sub>2</sub> under zero magnetic field. The onset and end-point transition temperatures are 39 K and 38 K, respectively, indicating that the superconductivity was truly realized in this system. □

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# 応用上注目される理由

- 金属間化合物では最高の $T_c=39\text{ K}$ 
  - Cryocoolerでの冷却
  - 液体水素冷却(1気圧下)20.39K
- 原料(B, Mg)が豊富で安価

Mineral	埋蔵量[G ton]	価格[\$/kg](1996)
Al	28.000	1.54
B	0.420	0.375
Mg	3.600	2.7~3.9
Nb	0.004	6.61
Sn	0.010	6~10
Ti	0.610	9.9

(Mineral Commodity Summaries (2005), (1997))

[http://home.hiroshima-u.ac.jp/er/A\\_Japan\\_Sea/A3.PDF](http://home.hiroshima-u.ac.jp/er/A_Japan_Sea/A3.PDF)  
[http://home.hiroshima-u.ac.jp/er/A\\_Japan\\_Sea/T7.PDF](http://home.hiroshima-u.ac.jp/er/A_Japan_Sea/T7.PDF)  
#search='金属%20価格'



# 線材としての問題点

- 物性面の理解は進んだ
- 現在の線材はNbベースの金属系超伝導体と比べて磁場中の $J_c$ 特性が低い
- 「MgB<sub>2</sub>における臨界電流特性に関する調査研究会」 2005～2007
- 結晶粒充填率が低い
- 結晶間結合が小さい(にもかかわらず超伝導線として働く)
- SiC添加でピン力向上をはかる

# 超伝導物質としてのMgB<sub>2</sub>

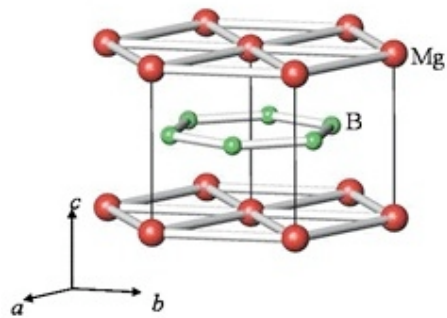


Fig.1 MgB<sub>2</sub>の結晶構造

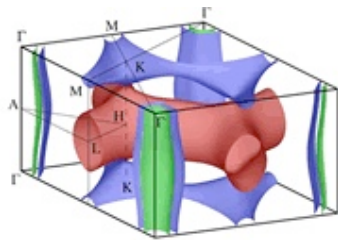


Fig.4 MgB<sub>2</sub>のフェルミ面

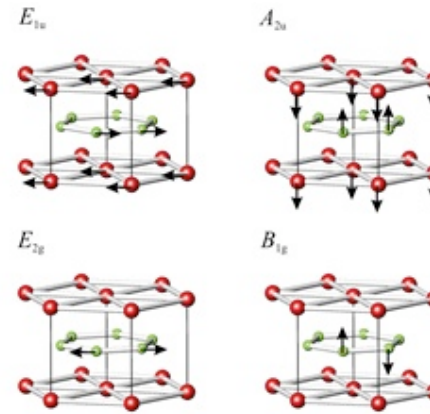


Fig.5 MgB<sub>2</sub>のフォノンモード

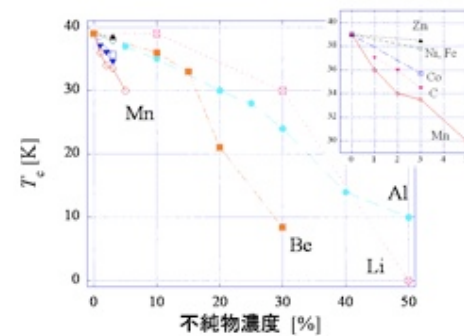
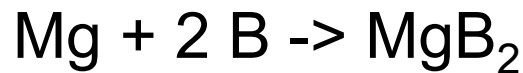


Fig.6 MgB<sub>2</sub>の置換効果

(秋光研のHPから転載)

# 低充填率・低結晶結合の原因

MgB<sub>2</sub>生成反応での体積変化



$$\frac{V_{\text{Mg}+2\text{B}}}{V_{\text{MgB}_2}} = 0.74$$

左辺: 13.97 + 2 × 4.914 = 23.80 cm<sup>3</sup>/mol

右辺: 17.53 cm<sup>3</sup>/mol

	Mg	B	MgB <sub>2</sub>
密度[g/cm <sup>3</sup> ]	1.74	2.2	2.62
分子量[g/mol]	24.31	10.81	45.93
分子体積[cm <sup>3</sup> /mol]	13.97	4.914	17.53

(理科年表 他)

MgB<sub>2</sub>結晶表面と結晶間に存在するMgO

Mgの表面酸化物層

Bの表面のB<sub>2</sub>O<sub>3</sub>がMgで還元されて生じる

*MgOは非常に安定な物資*

# 充填率向上、MgO排除

Bのみに着目すれば $\Delta V = +7.70 \text{ cm}^3/1\text{mol MgB}_2$   
Mg蒸気を拡散で反応させる(東大 下山研)

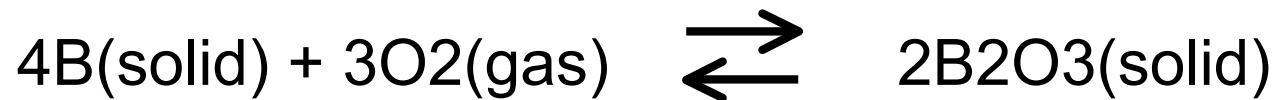
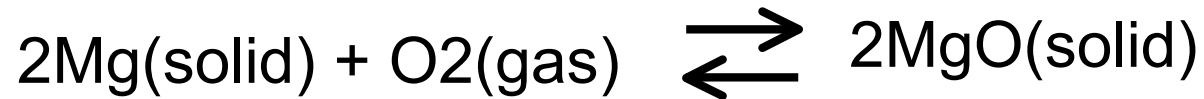
市販MgB<sub>2</sub>から化学的にMgOを除去

安息香酸0.2Mベンゼン溶液＋熱処理(物材機構)

熱処理中にMgOを除去、

あるいはMgOの悪影響を無くすことはできないか？

# 酸化還元反応



$$\Delta G^0 = RT \text{Log}[p_{\text{O}_2}]$$

反応の自由エネルギー

温度

平衡酸素分圧

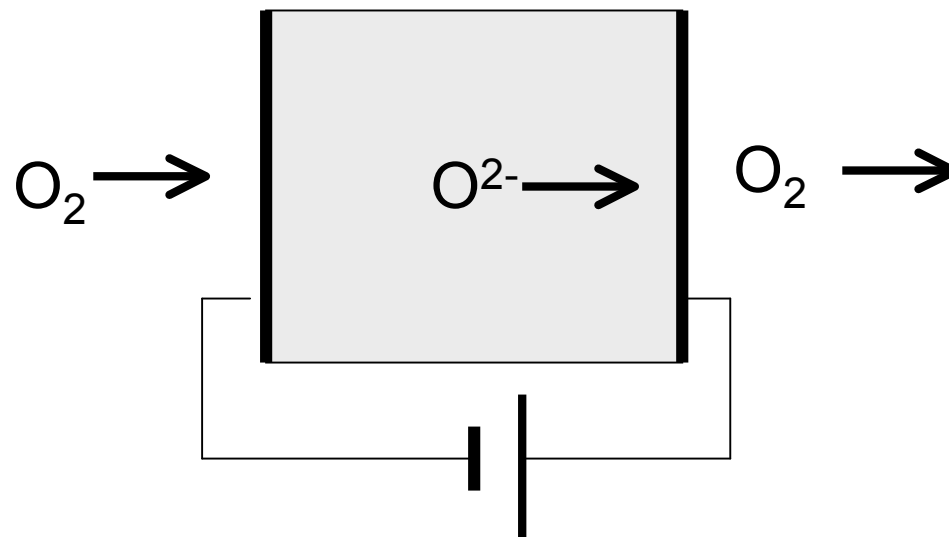
低酸素分圧雰囲気では反応は左向きに進む

# 固体電解質を用いた酸素ポンプ

高温 ( $400^{\circ}\text{C} < T$ ) の  $\text{ZrO}_2$  セラミックス中で酸素分子はイオン化する



$\text{ZrO}_2$  セラミックスの隔壁に電極を付けて外部から電圧を加えるとセラミックス中を通して酸素を輸送できる

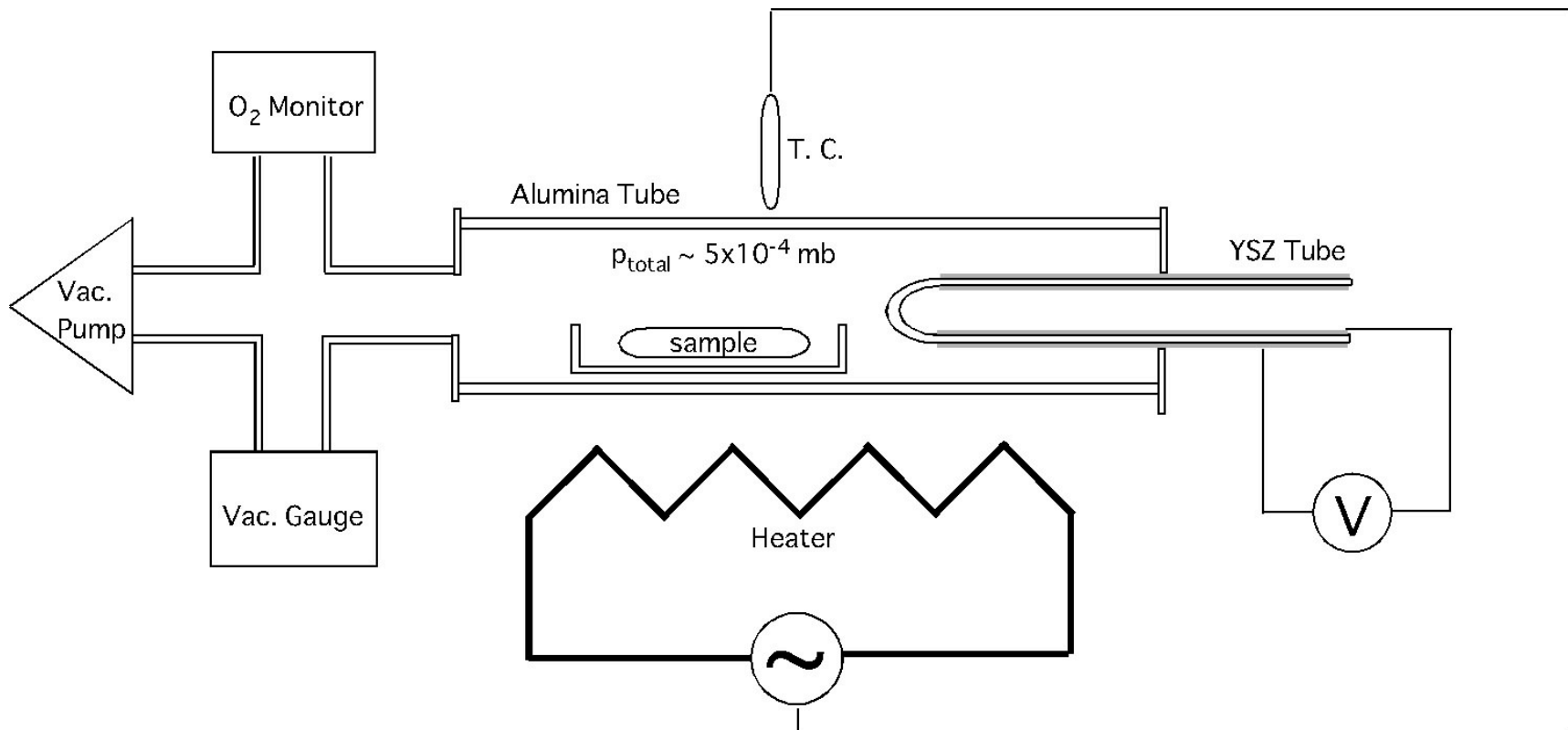


# 酸素ポンプ試作

od22mm, t3mmのイットリア安定化ジルコニア管

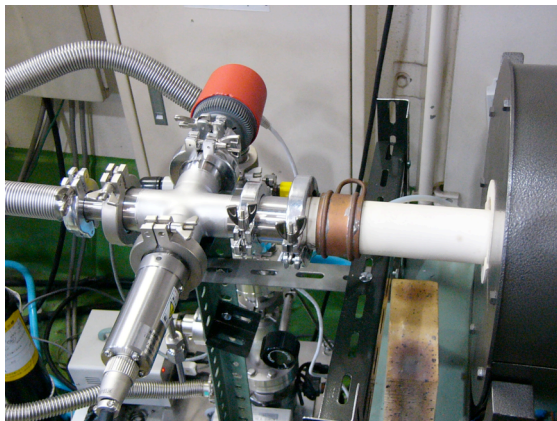
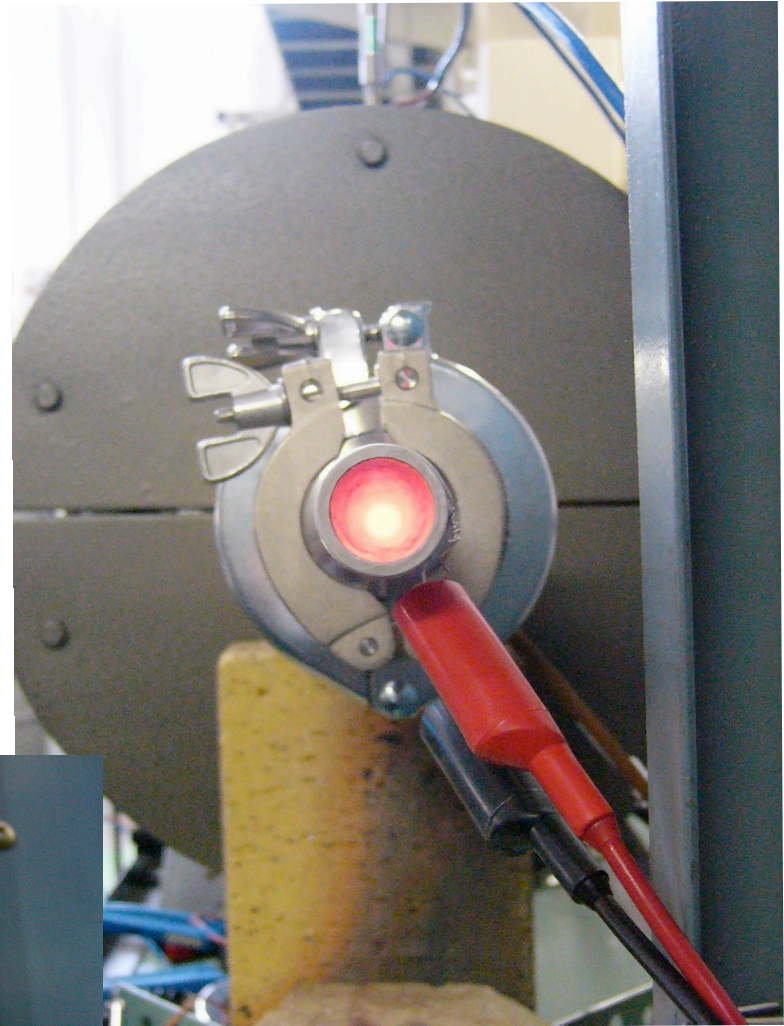
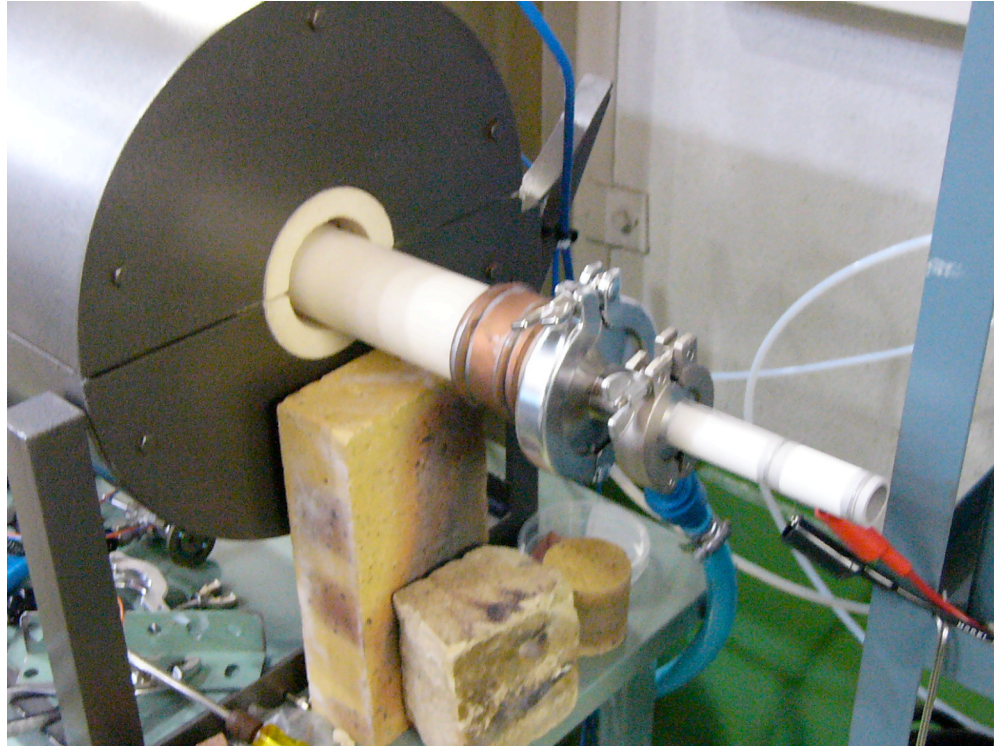
Ptペースト塗布/焼結 -> 多孔質電極

φ60アルミナ管を真空チェンバーとして、管状電気炉で加熱





# 真空炉+酸素ポンプ

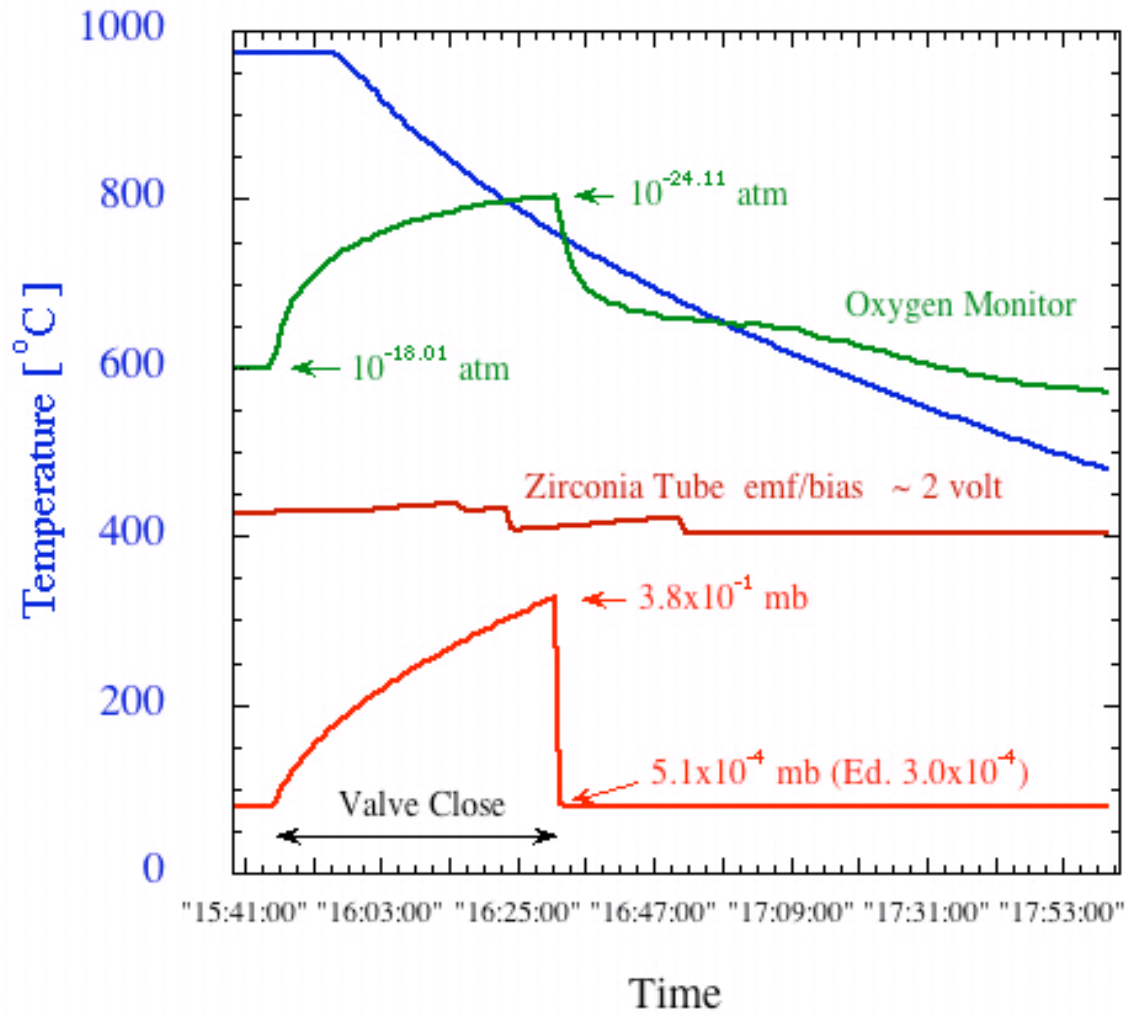




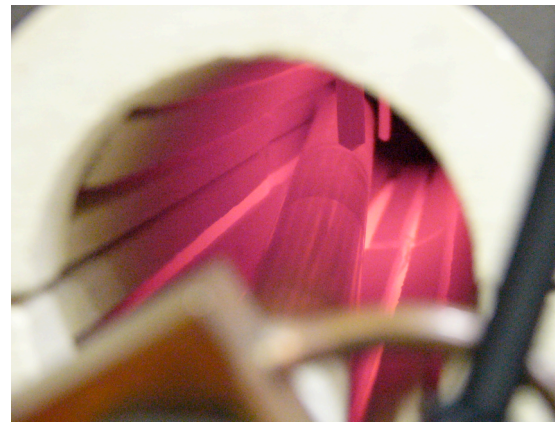
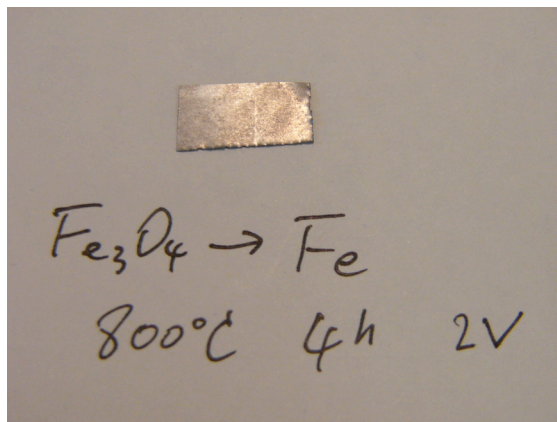
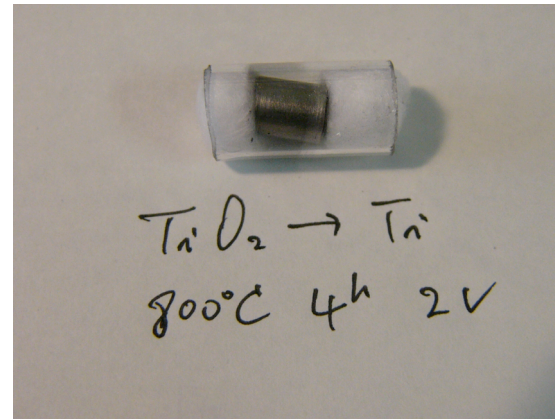
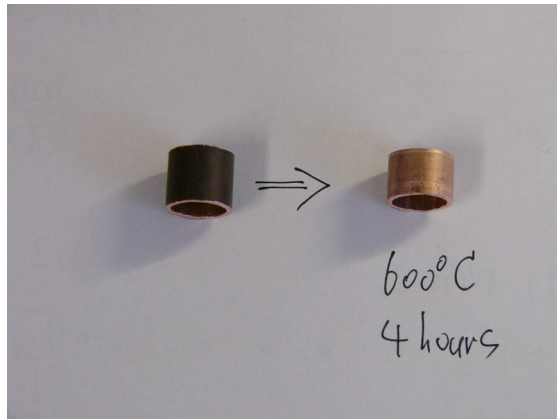
# 温度、真空度、酸素分圧



Zirconia Tube (new)  
Vacuum + Oxygen Pump

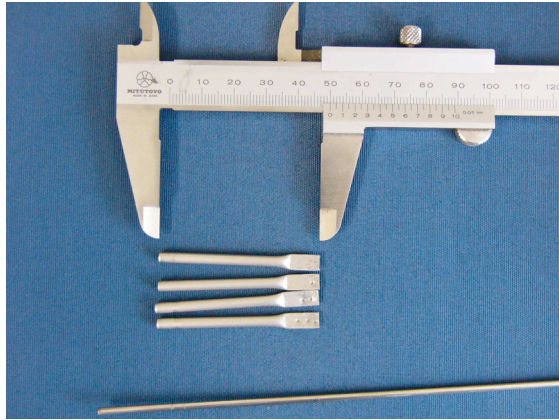


# 金属氧化物还原例

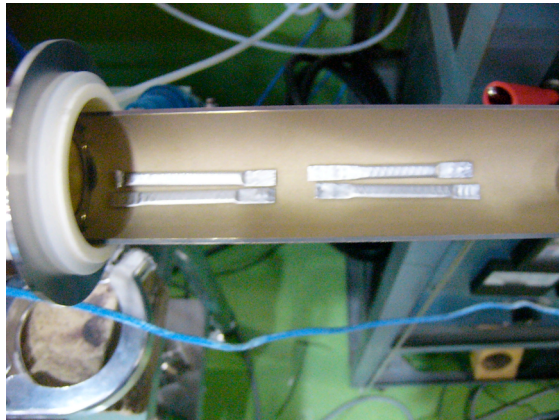


# MgB<sub>2</sub> bulk焼成例

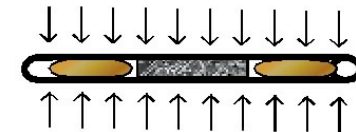
PIT(Powder In Tube), in-situ, 1000°C 8時間



SUS  $\phi$ 3.4 t0.28



Press



Press



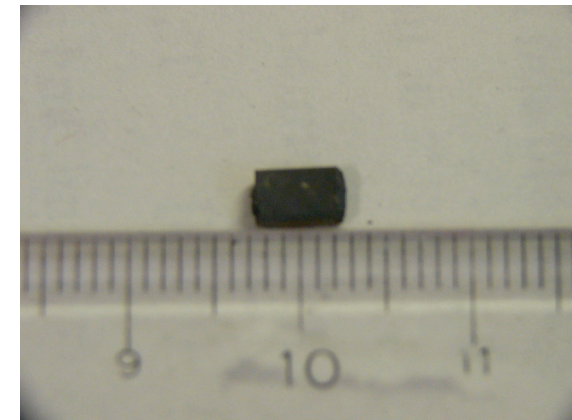
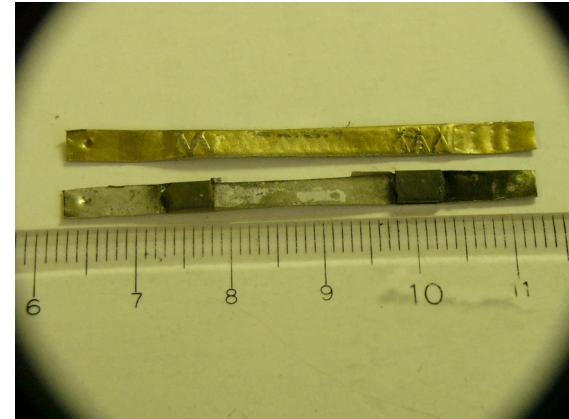
1000°C, 8hours,  $p < 5 \times 10^{-4}$  mb



( $p_{O_2} \sim 10^{-18}$  atom)



MgB<sub>2</sub> bulk





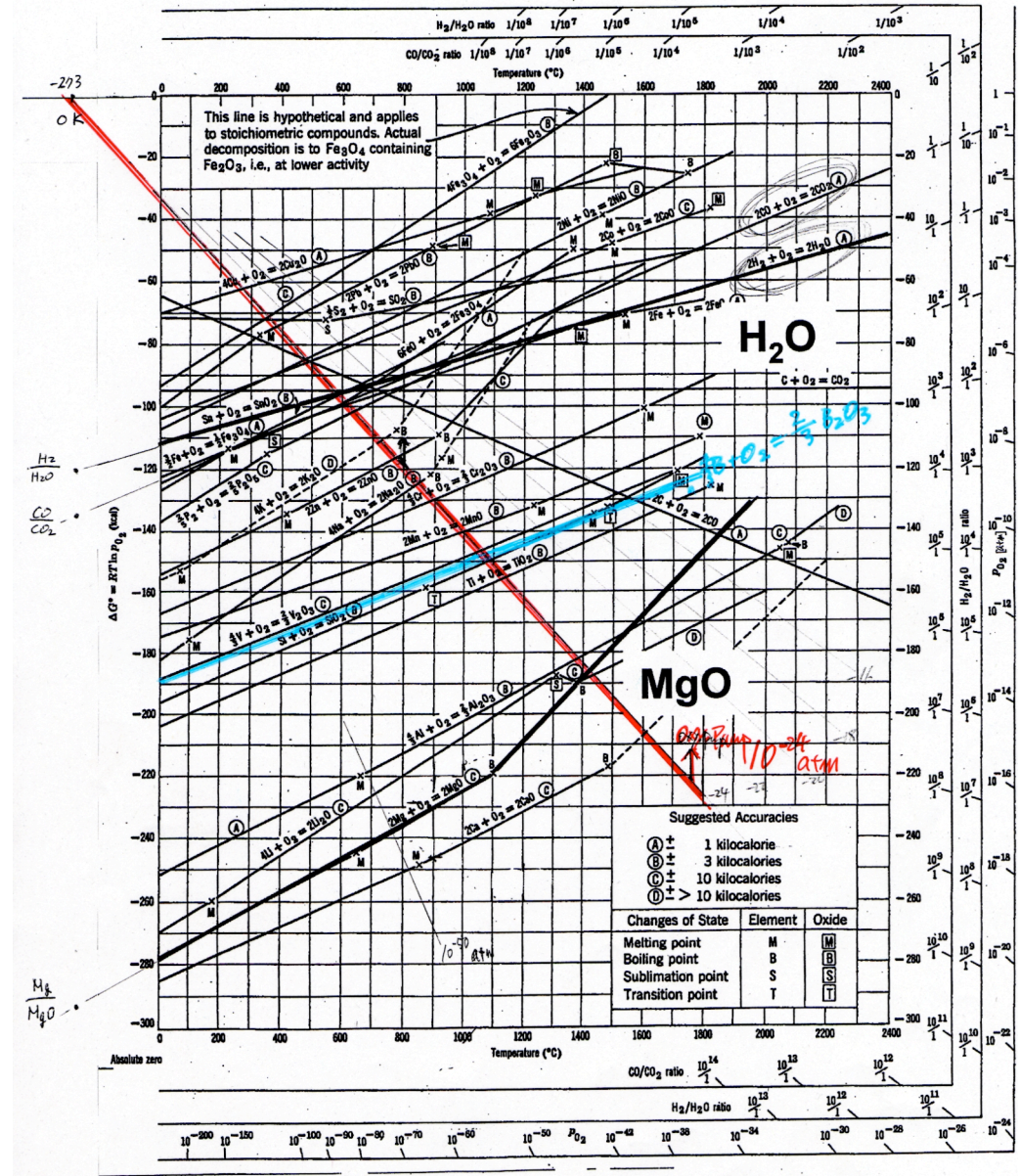
# 酸化物除去の可能性

$p_{O_2} \approx 10^{-24}$  atm までは  
酸素分圧を落とせる

酸素分圧一定  
 $\Delta G^0 - T$  図上では傾き  
 $R \text{ Log}[p_{O_2}]$  の直線

赤線より上方の範囲が  
還元可能

MgOは難しいが  
 $B_2O_3$ は可能性はある



# まとめと今後の課題

- 現在の酸素ポンプと電気炉の性能ではMgOの直接還元は難しい
- B表面の酸化物除去は可能性がある
- 表面に酸化物層を持たないBを原料にして、Mg蒸気の拡散で反応させ、MgOを含まないMgB<sub>2</sub>生成をめざす
- 純MgB<sub>2</sub>からex-situ法で線材サンプルを作成し、Jc測定を行う