

Innovative vibration-cancellation method for a pulse tube cryocooler

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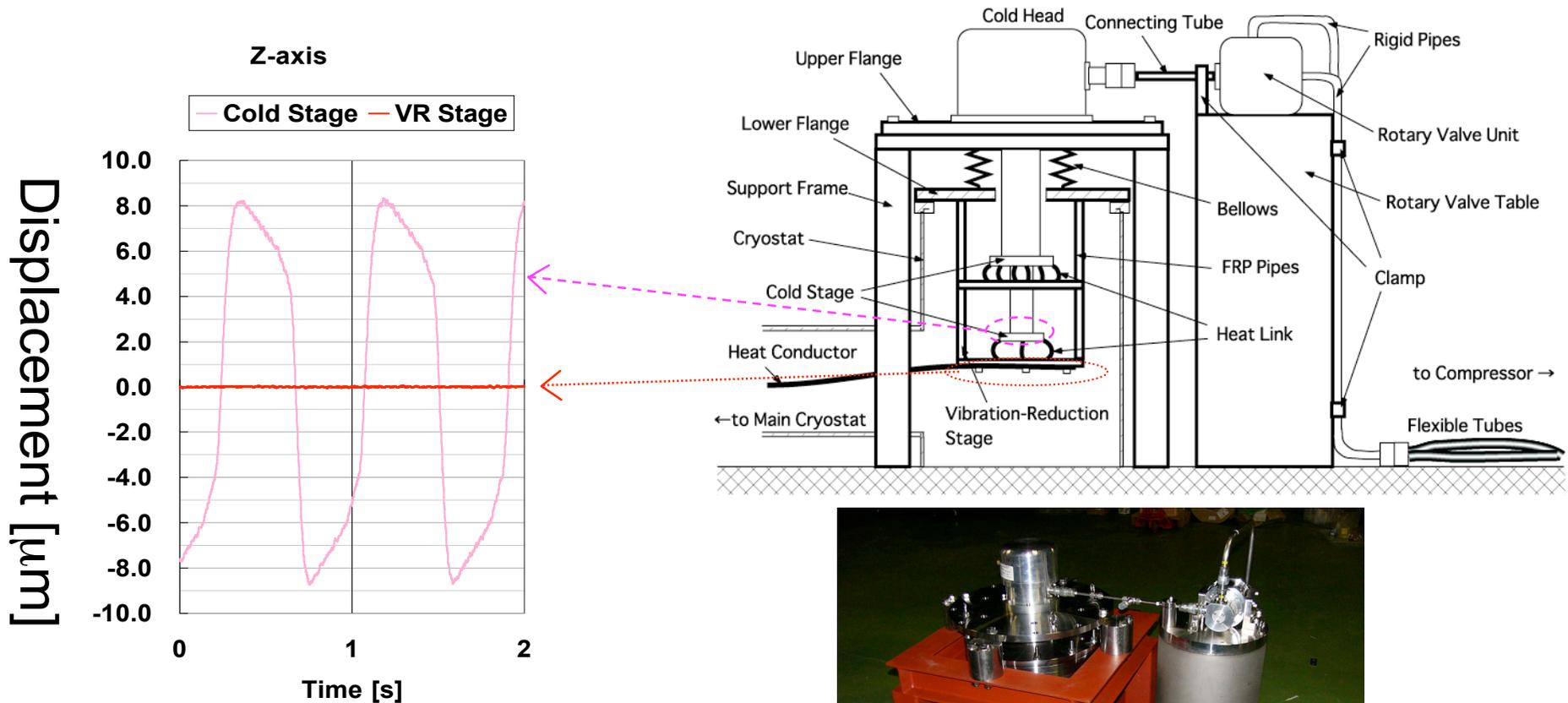
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- Pulse tube cryocooler system with vibration-reduction Stage
- Elastic deformation of pipe:
a source of vibration
- Vibration cancellation method
- Test models
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Example of PT Cryocooler system with vibration-reduction stage



Amplitude of 2nd VR stage
 $\Delta z = \pm 50 \text{ nm}$ (99.7%
 Reduction)



Cryocooler system with V.R. stage

Excellent reduction of vibration

Need additional somewhat complicated structure

Method of vibration cancellation

Utilize a vibration as a counter force

Possibly realize compact cryocooler system

Experimental proof of a basic idea

Elastic deformation of pipe

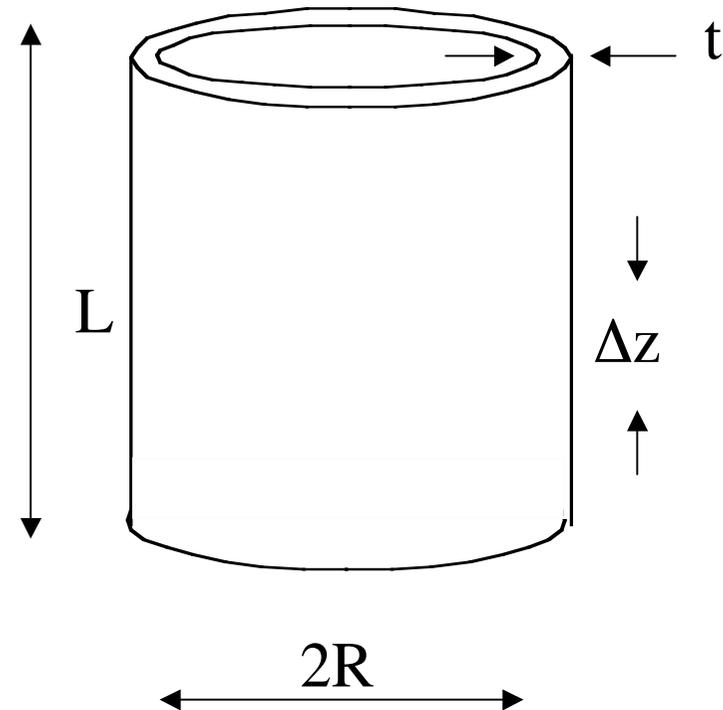
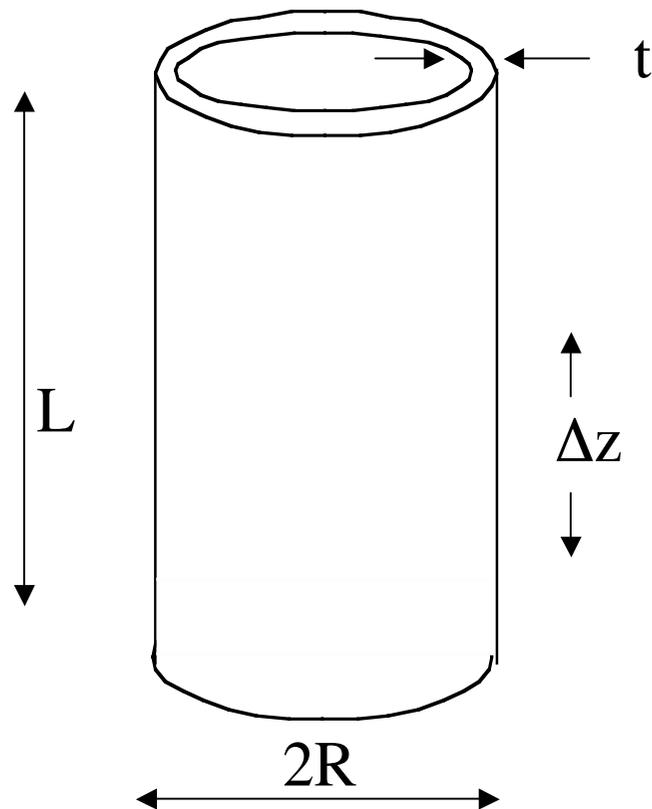
-- an origin of cold stage vibration --

$$\Delta z = \left(\frac{1}{2} - \nu \right) \frac{RL\Delta p}{Et}$$

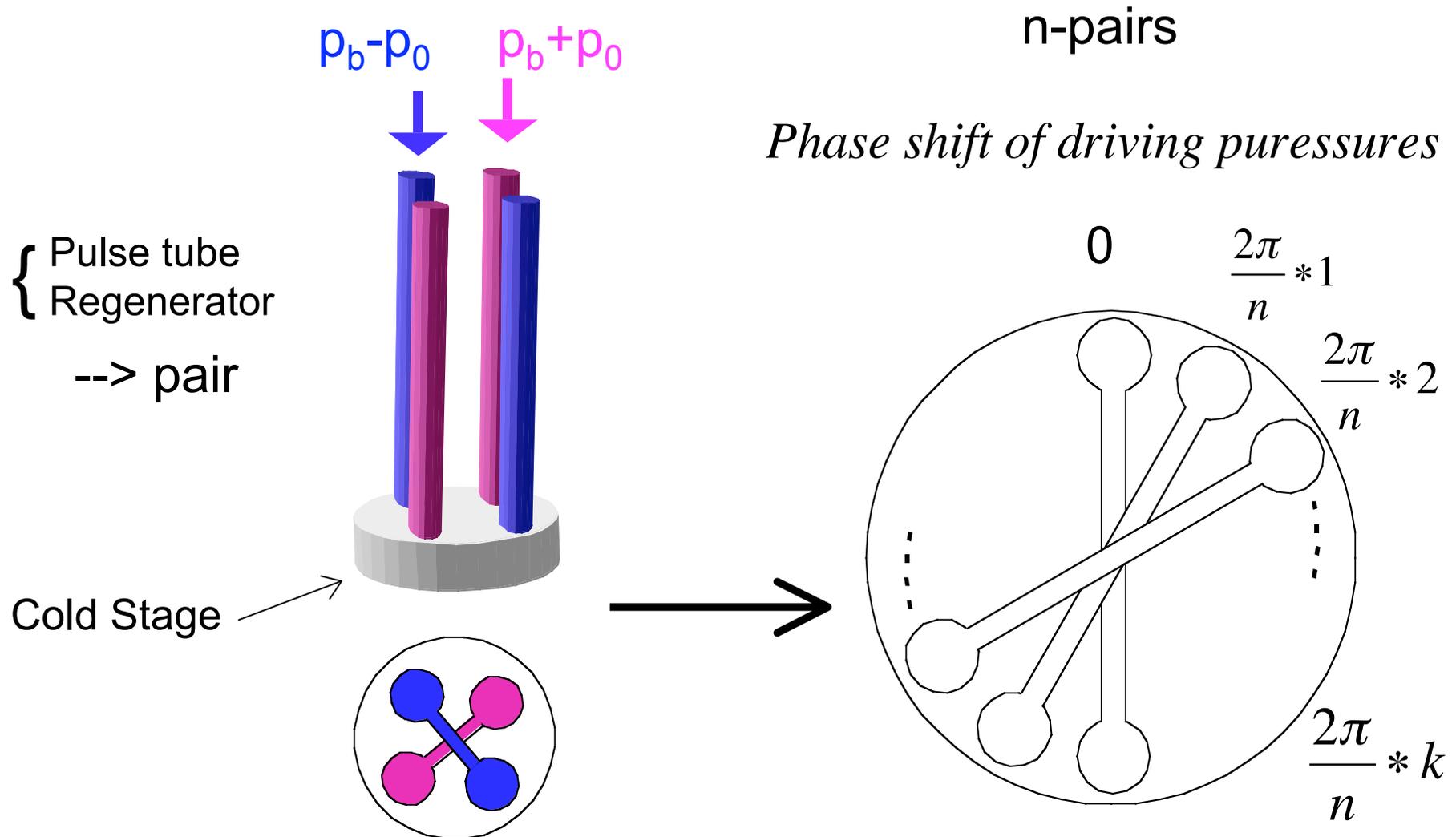
Δp : inner pressure
 E : Young's modulus
 ν : Poisson's ratio

stretching

bulging



A method of vibration cancellation



Canceling vibration of cold stage

$$\text{k-th pair } p(t) = p_0 \exp\left[i\left(\omega t + \frac{2\pi}{n} k\right)\right] \rightarrow \Delta z_k = \Delta z_0 \exp\left[i\left(\omega t + \frac{2\pi}{n} k\right)\right]$$

Identical 2n-pipes --> n-pairs

$$\Delta z_0 \equiv \left(\frac{1}{2} - \nu\right) \frac{p_0 R L}{t E}$$

$$\Delta z_{ColdStage}(t) = \sum_{k=1}^n \Delta z_0 \exp\left[i\left(\omega t + \frac{2\pi}{n} k\right)\right]$$

$$= \left(\Delta z_0 \exp[i\omega t]\right) \sum_{k=1}^n \exp\left[i \frac{2\pi}{n} k\right]$$

$$= 0 \quad \because) \quad \sum_{k=1}^n \exp\left[i \frac{2\pi}{n} k\right] = 0$$

$$(k, n \in N, \quad k \leq n)$$

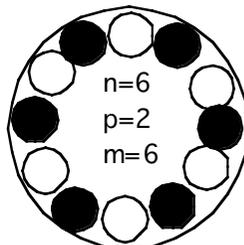
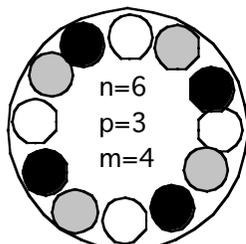
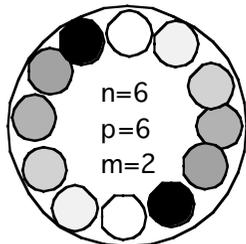
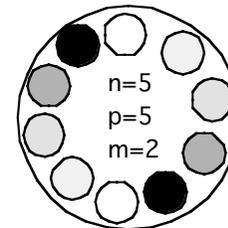
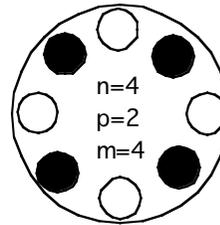
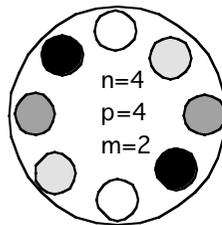
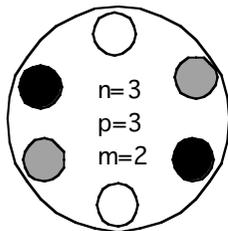
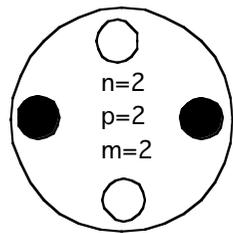
General class of cancellation

$2n$: Number of pipes

$2\pi/p$: step of phase shift

$$\text{When } \frac{2n}{p} = m, \quad m \in \mathbb{Z} \rightarrow \sum_{k=0}^{2n} \exp\left[i \frac{2\pi}{p} k\right] = \frac{1 - \exp\left[2\pi i \frac{2n}{p}\right]}{1 - \exp\left[i \frac{2\pi}{p}\right]} = 0$$

Applicable sets of (n, p, m) for top-loading type pulse tube cryocooler.



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Demonstration of the vibration-cancellation method

- 1st models : no regenerator
 - single-pipe (equivalent to $n=1$),
 - four-pipe ($n=2$),
 - six-pipe ($n=3$)
- 2nd model : with regenerator cartridge and buffer tank
 - four-pipe ($n=2$)

1st Test Models (without regenerators)



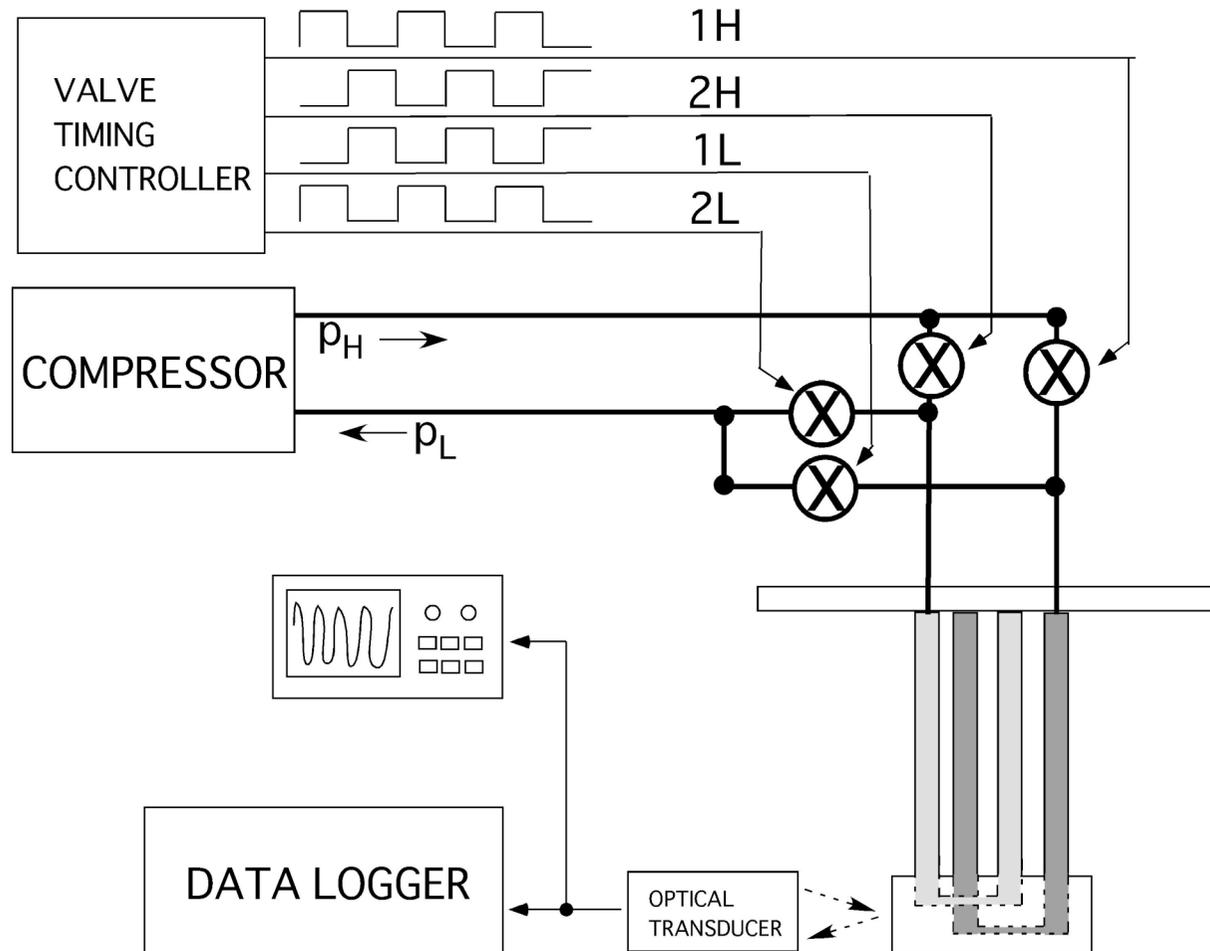
Single pipe

Four-pipe

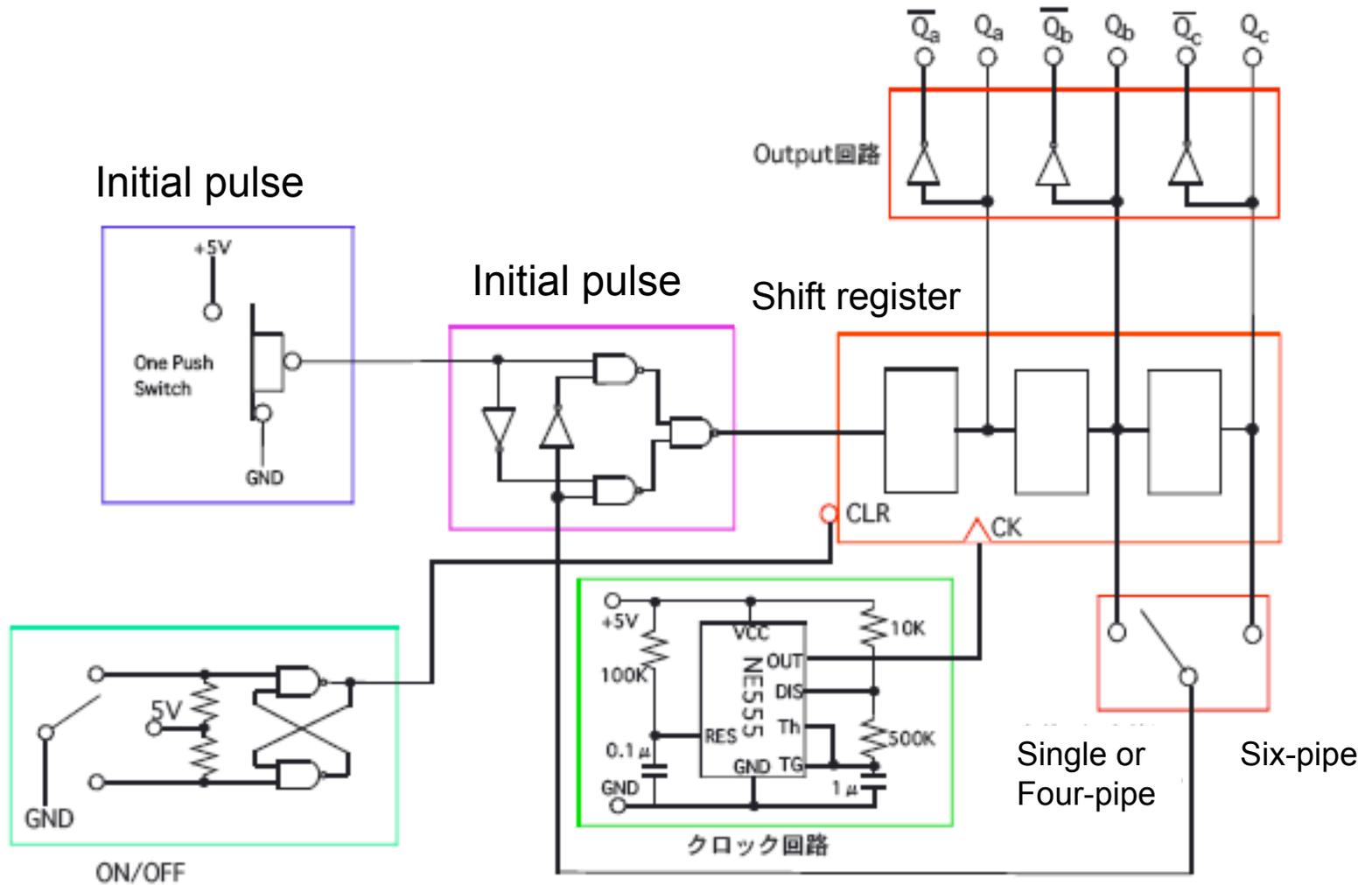
Six-pipe

R=10mm L=200mm t=0.2mm
Stainless steel E=210GPa $\nu=0.29$
 $\Delta p=0.64\text{MPa}$

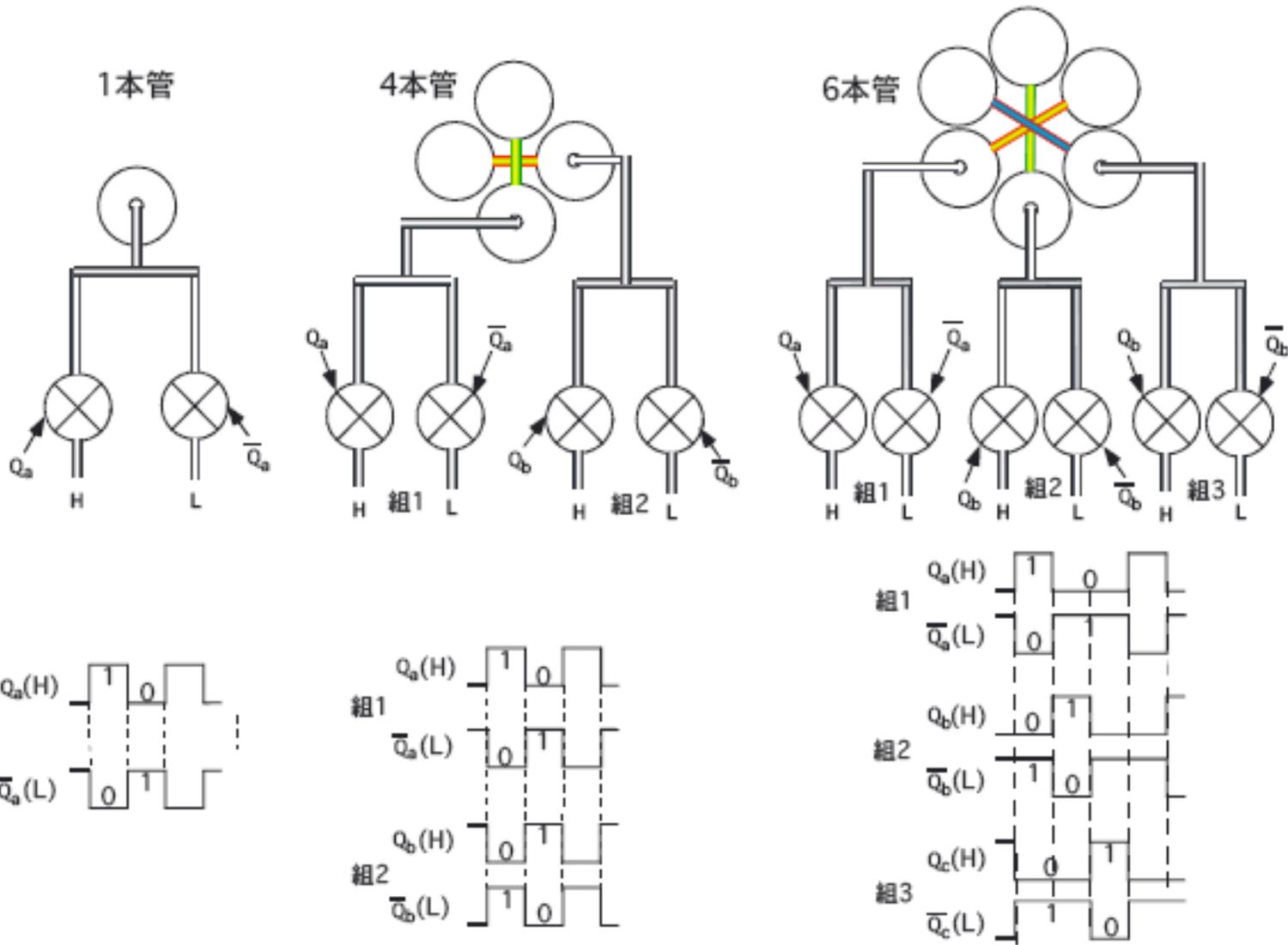
Experimental setup



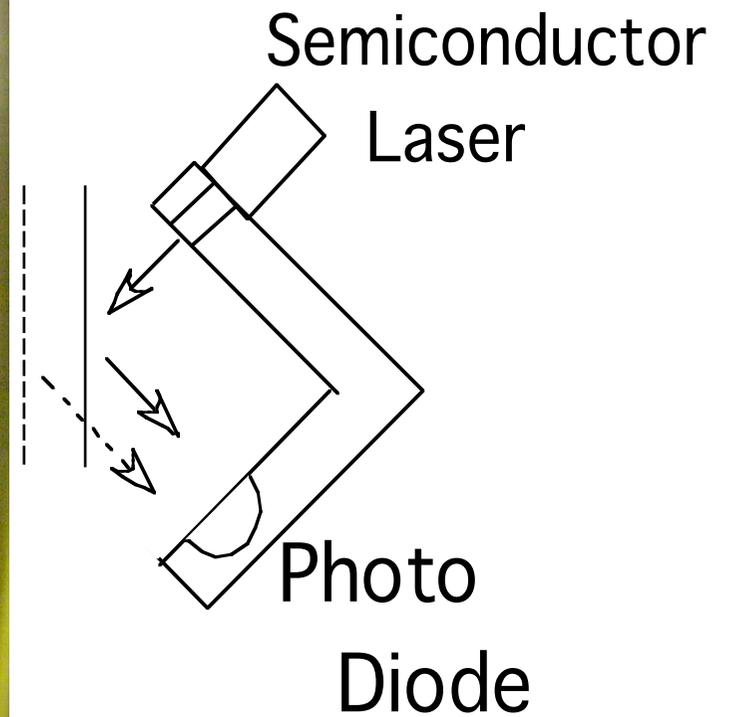
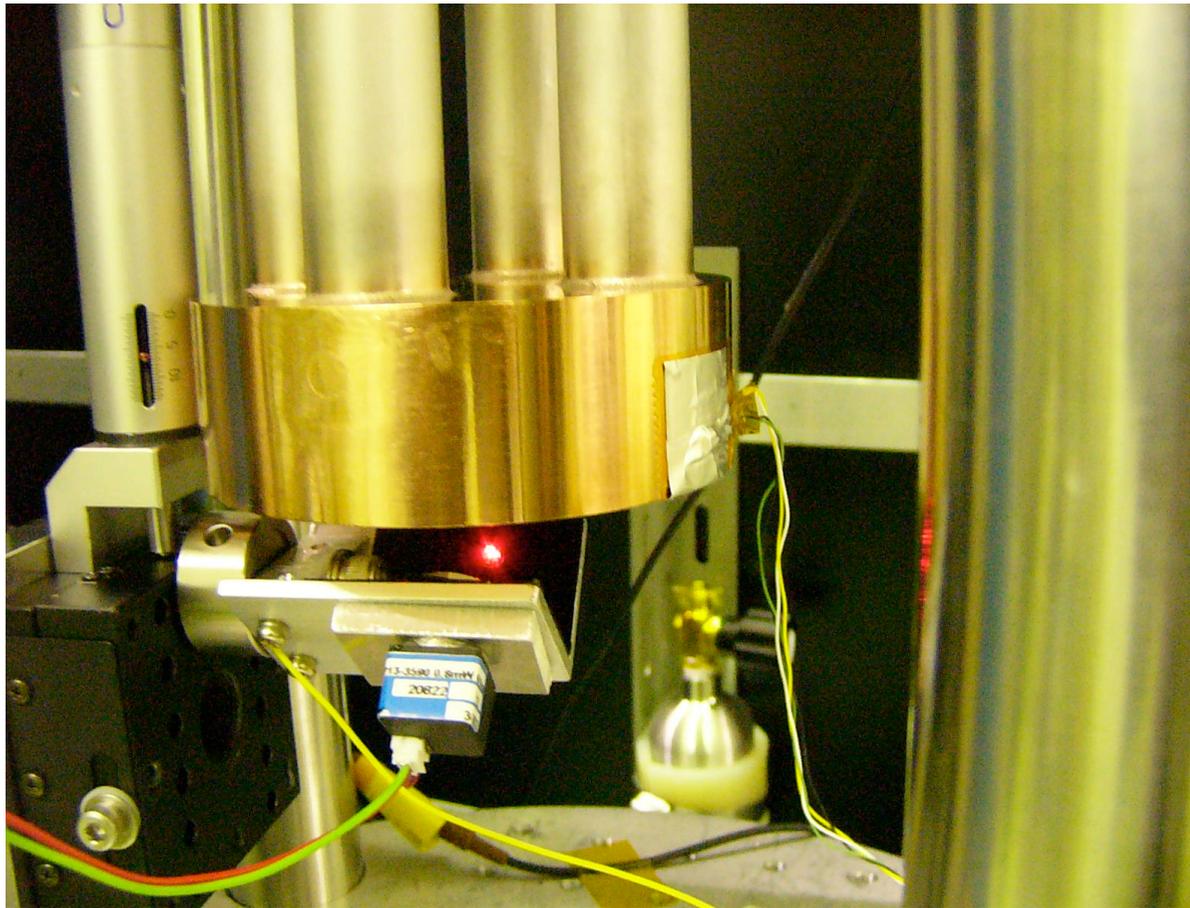
Pulse generator



Valve connection



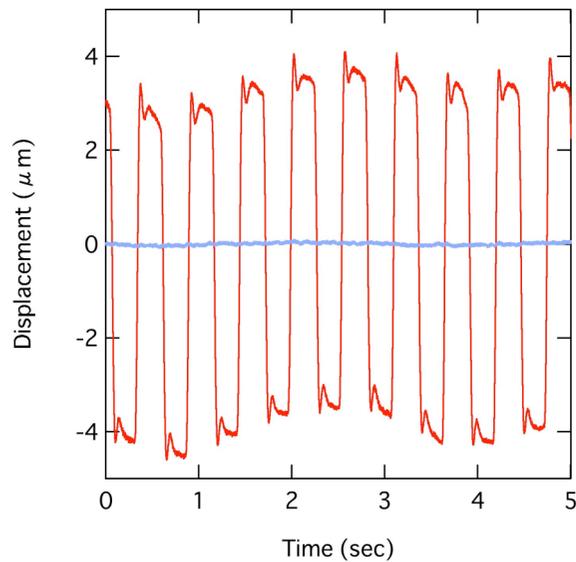
Optical transducer



Experimental results (Δz)

Cold Stage Vibration of the 1st Test Models

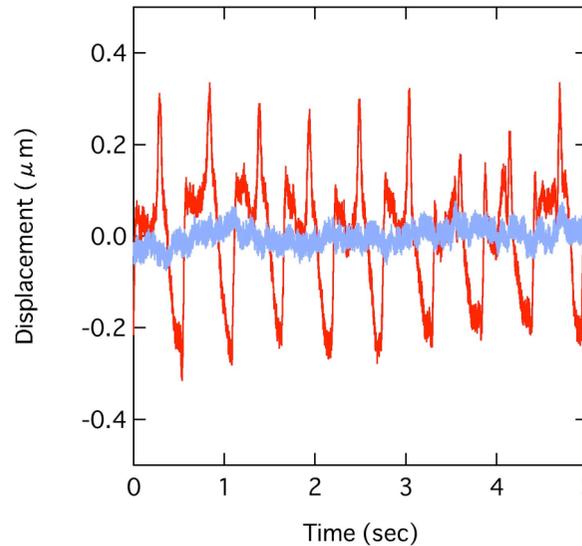
Single pipe



$$\Delta z_0^{RMS} = 3.4 \mu m$$

$$\Delta z_{Noise}^{RMS} = 0.029 \mu m$$

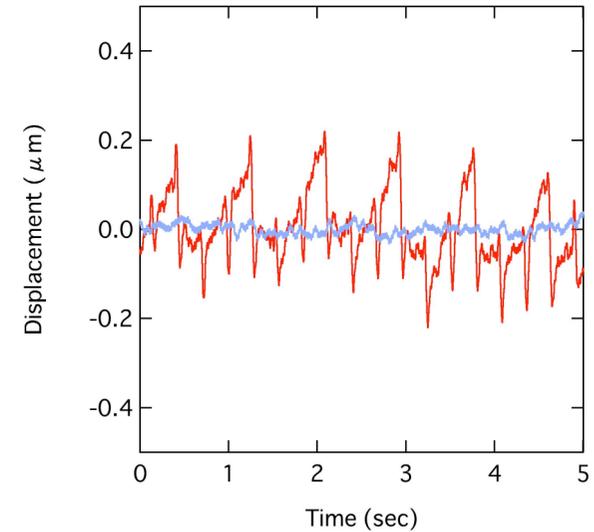
Four pipes



$$\Delta z_0^{RMS} = 0.13 \mu m$$

$$\Delta z_{Noise}^{RMS} = 0.023 \mu m$$

Six pipes

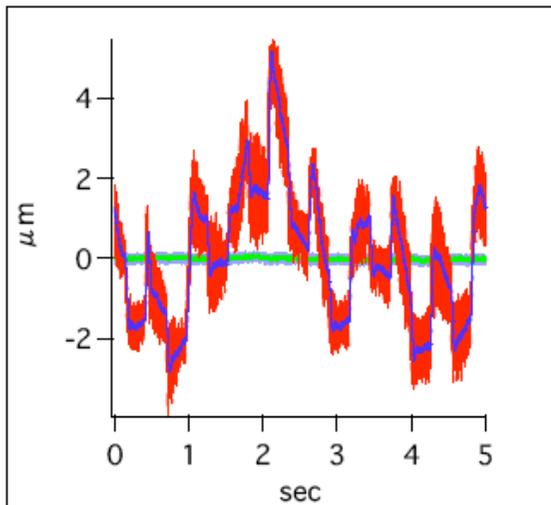


$$\Delta z_0^{RMS} = 0.082 \mu m$$

$$\Delta z_{Noise}^{RMS} = 0.012 \mu m$$

Experimental results (Δx)

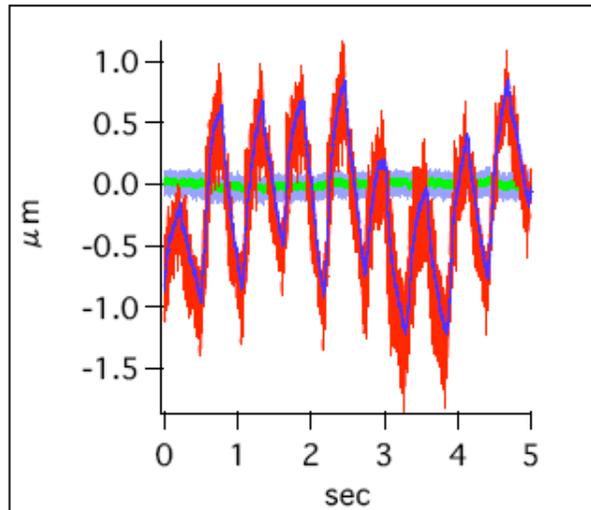
Single pipe



$$\Delta x_0^{RMS} = 1.6 \mu m$$

$$\Delta x_{Noise}^{RMS} = 0.029 \mu m$$

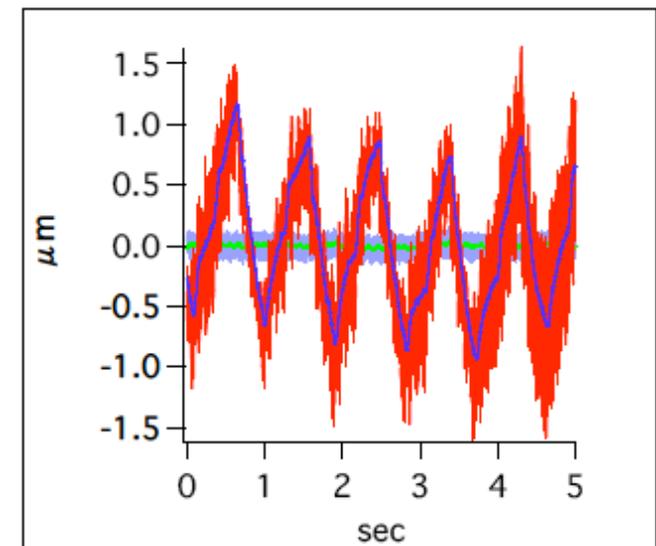
Four pipes



$$\Delta x_0^{RMS} = 0.53 \mu m$$

$$\Delta x_{Noise}^{RMS} = 0.023 \mu m$$

Six pipes

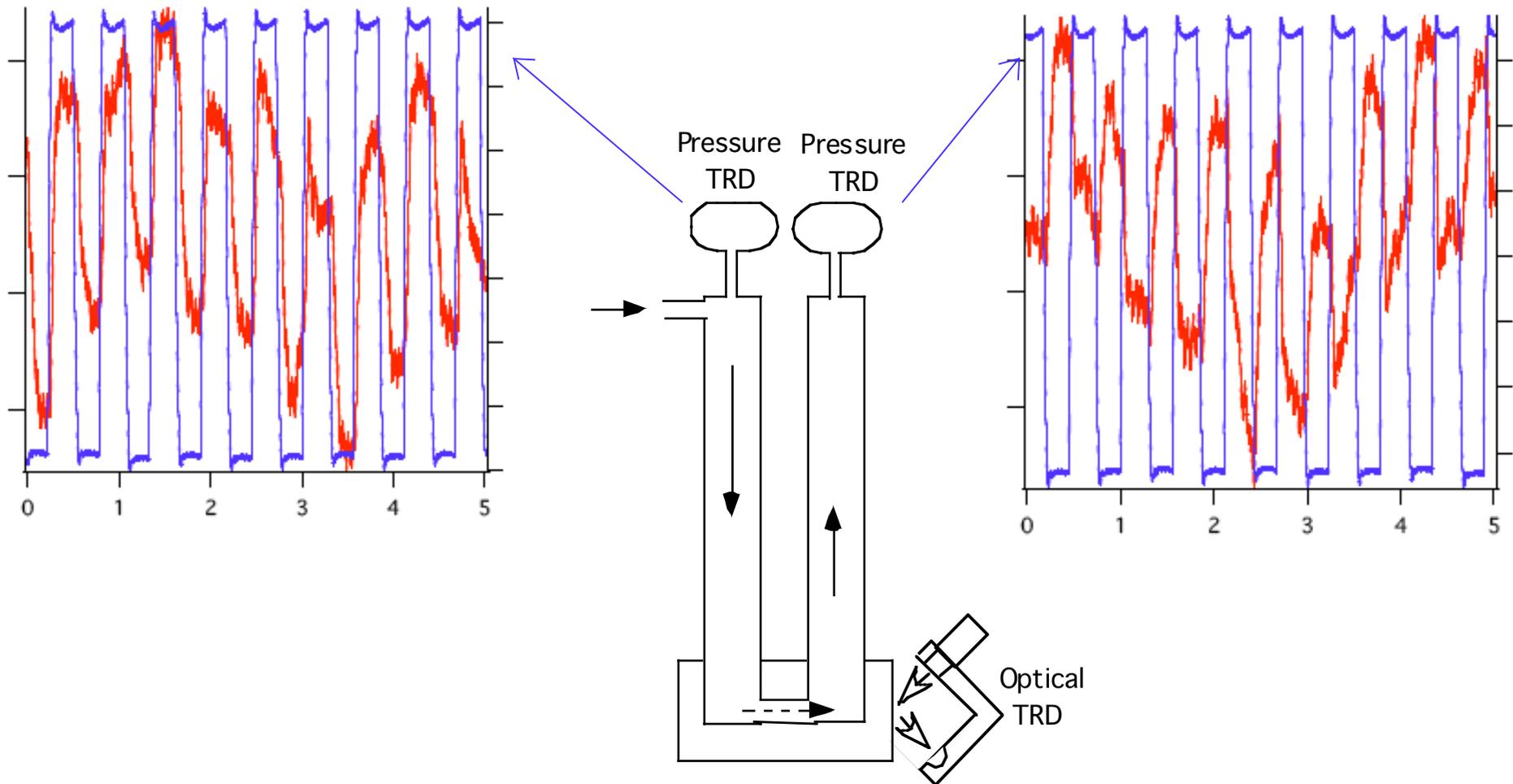


$$\Delta x_0^{RMS} = 0.51 \mu m$$

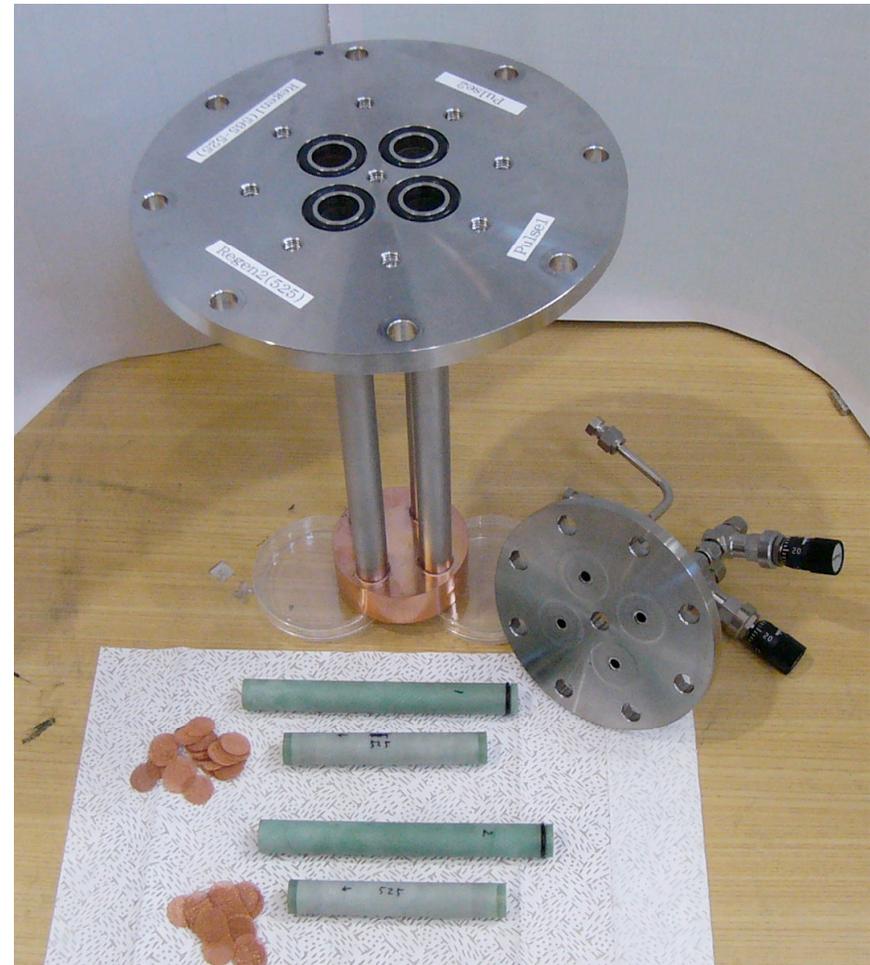
$$\Delta x_{Noise}^{RMS} = 0.012 \mu m$$

Effect of time delay

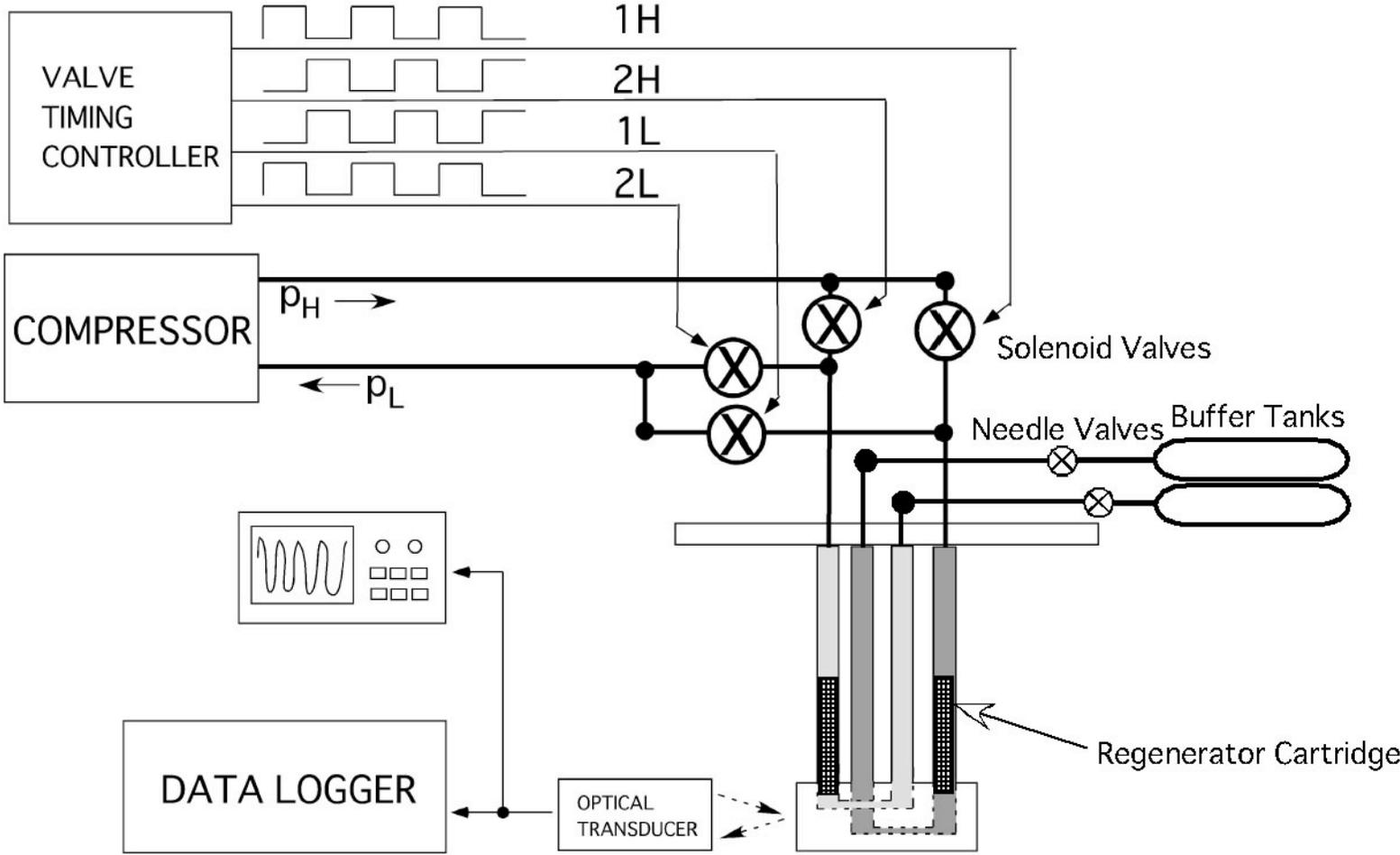
Flow impedance -> Delay -> Lateral motion



2nd Test Model



Experimental setup of the 2nd test model

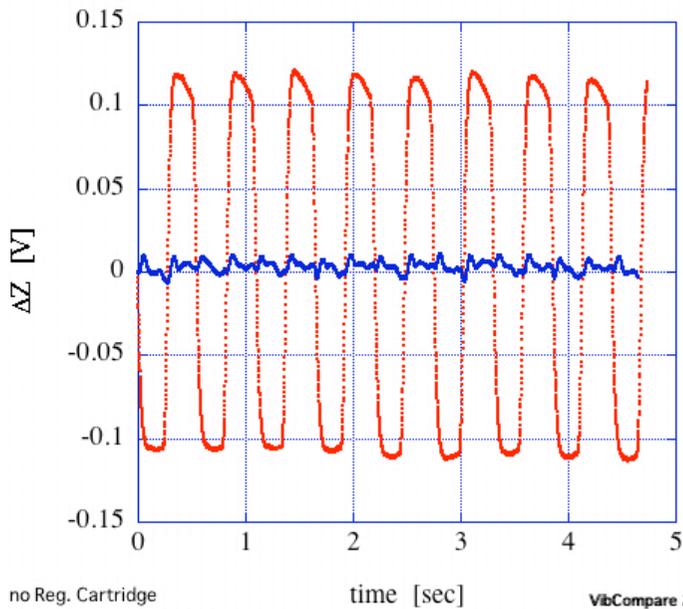


Cold Stage Vibration of the 2nd Test Model

No Regenerator Cartridges

Needle Valves
 $N_1 = N_2 = 0$ [turns]

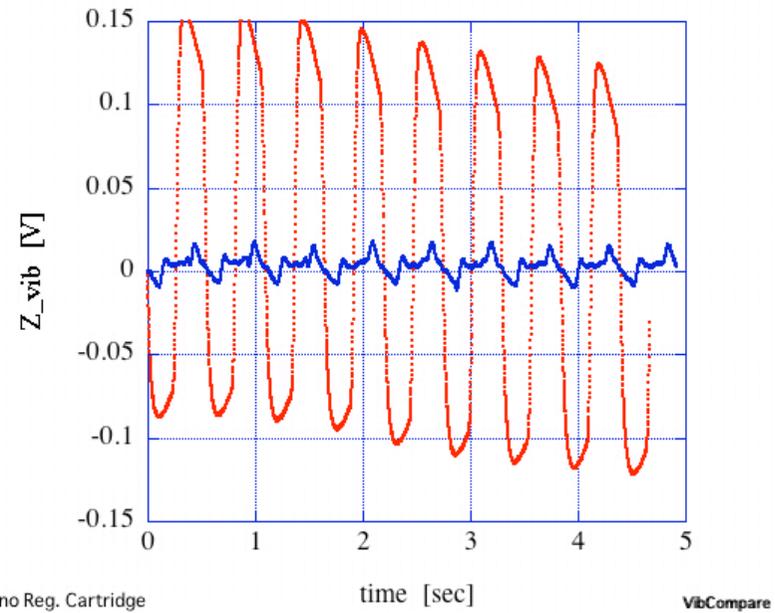
• Z_{vib} (phase=0, $N_1=N_2=0$, filtered) [V]
• Z_{vib} (phase= π , $N_1=N_2=0$, filtered) [v]



92% Reduction

Needle Valves
 $N_1 = N_2 = 3$ [turns]

• Z_{vib} (phase=0, $N_1=N_2=3$, filtered) [V]
• Z_{vib} (phase= π , $N_1=N_2=3$, filtered) [v]



89% Reduction

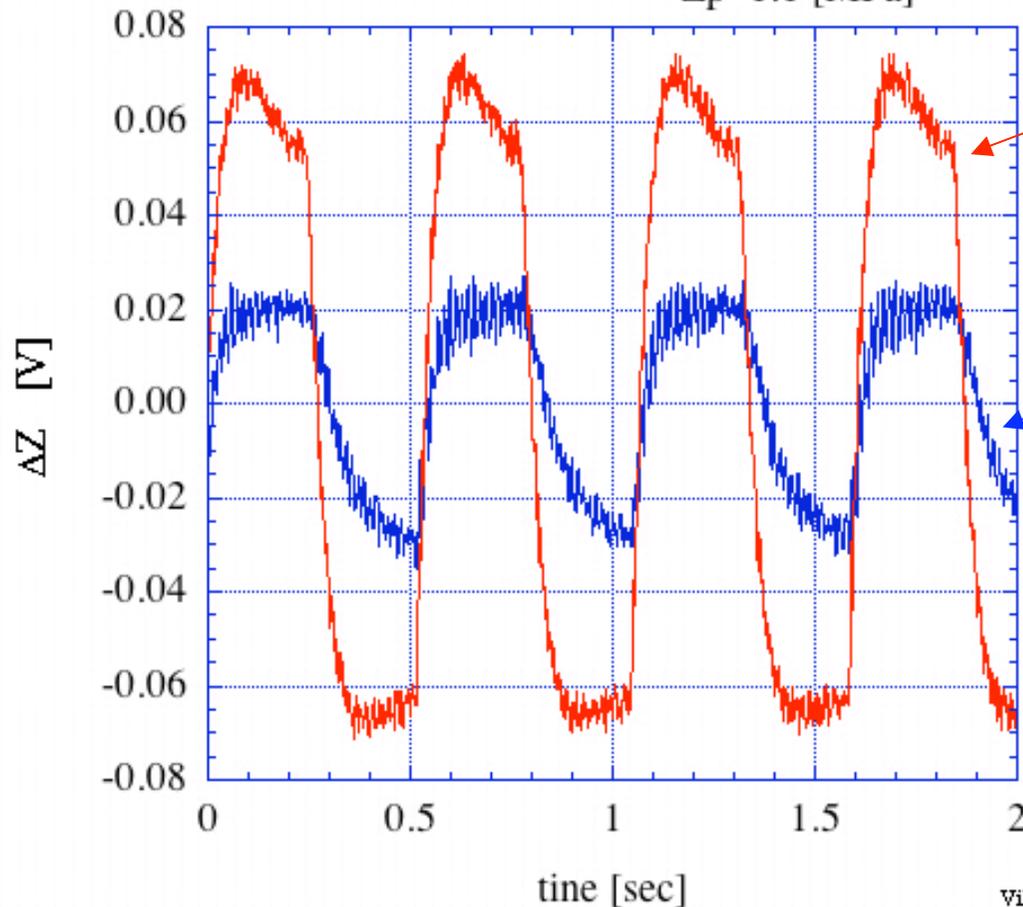
Cold Stage Vibration of the 2nd Test Model (with regenerator cartridges)

Cold Stage Vibration (ΔZ) of the 2nd Model at $T=168$ [K]

— $Z_{\text{vib}}(\pi\text{-phase})$ [V] sync
— $Z_{\text{vib}}(0\text{-phase})$ [V] sync

Needle Valves : $N_1 = N_2 = 3$ [turns]

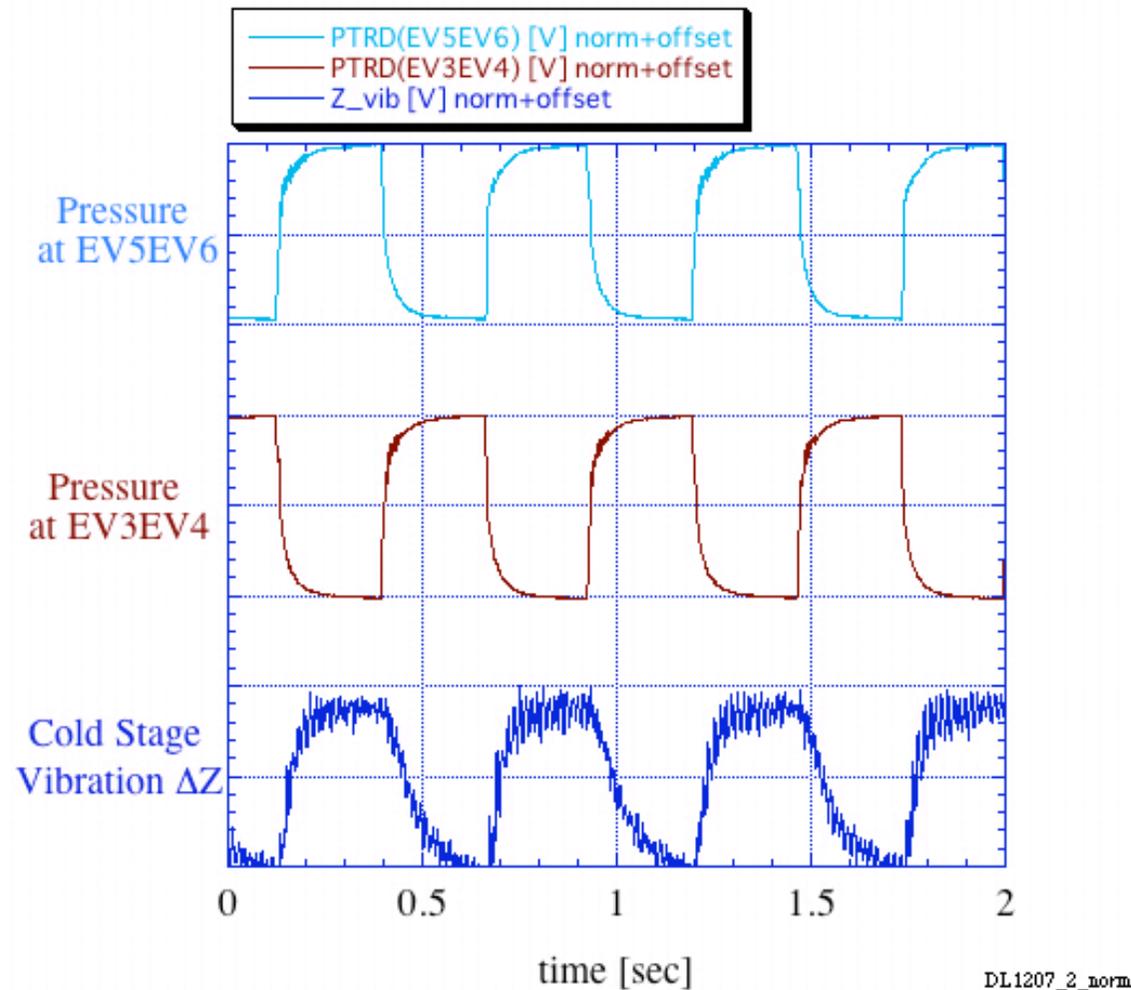
$\Delta p = 1.1$ [MPa]



Phase difference = 0

Phase difference = π

Driving Pressure and Cold Stage Vibration of the 2nd Test Model (with cartridges)



Summary and conclusion

- Cold stage vibration of 1st test models
 - $\Delta z = 3.4 \mu\text{m}$ for the single pipe model
 - $\Delta z = 0.13 \mu\text{m}$ for the four pipe model
 - $\Delta z = 0.082 \mu\text{m}$ for the six pipe model
- About 98% reduction in the six-pipe model
- Current reduction rate of the 2nd model is about 71 % at $T = 168 \text{ [K]}$.
- The basic idea of the vibration cancellation is applicable for a low vibration PT cryocooler system.
- Improvements of the 2nd model are continued.